



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM324U3010101-PO

Job Sheet 182952



5951

Part No: RBEM324U3010101-PO

Job Qty: 1 ea

Part Name: Standard Landing Gear Wheel Replacement Device



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 10/15/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBEM324U3010101 Rev. B IPP Rev. A 18.09.06 Now purchased DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		10/15/18	0.00	0.00	Purchasing		OCT 15 2018
110	Packaging	1 pcs		10/15/18	0.00	0.00	Packaging2		OCT 15 2018
120	QC	1 pcs		10/15/18	0.00	0.00	QC6		38
121	Small Fab	1 pcs		10/15/18	0.00	1.00	Small Fab-5		9-88
122	QC	1 pcs		10/15/18	0.00	0.00	QC5		MU
130	Packaging	1 pcs		10/15/18	0.00	0.00	Packaging3		21
140	QC21-FG	1 Ea		10/15/18	0.00	0.00	QC21		21 OCT 17 2018

Part Op 100 - Issue P/O: 040949 MANUFACTURE RBEM324U3010101 AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

121 - 1-Engrave placard RB41011 using MARKTRONIC engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1200-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBEM324U3010101-5 to RBEM324U3010101-9 foam as per DWG 6-Glue foam to case and pack case as per DWG

Sept 04, 2018 x1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM324U3010101P	Standard Landing Gear Wheel Replacement Device	1 pcs (1 ea)	100-Purchasing	511 8320
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	121-Small Fab	5091317
APP-1200-E	Case	1 Ea (1 ea)	121-Small Fab	5091317
K.40B OGV	NLG Wheel Socket, 3/4 DR, 12PT, 40mm	1 Ea (1 ea)	121-Small Fab	5091317
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	5091317
RBEM324U3010101-5	Location Placard, Plastic	1 Ea (1 ea)	121-Small Fab	5091317
RBEM324U3010101-7	Bottom Foam use in case APP-1200-E	1 pcs (1 ea)	121-Small Fab	5091315
RBEM324U3010101-9	Top Foam use in case APP-1200-E	1 pcs (1 ea)	121-Small Fab	5091316



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S118321



Part: RBEM324U3010101

Job No: 182952

Serial No/Batch: S118321

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 10/15/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing 121-Small Fab	RBEM324U3010101P	1	0	0
	97524A032	4	539	0
	APP-1200-E	1	10	0
	K.40B OGV	1	2	0
	RB41011	1	791	0
	RBEM324U3010101-5	1	4	0
	RBEM324U3010101-7	1	1	0
	RBEM324U3010101-9	1	1	0
Part Specifications				
Specifications could not be found.				

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Tel (613) 632-5200

PURCHASE ORDER **PO040949**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040949
PO Date: 9/6/18
Due Date: 10/15/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182917	RBEM621A1001101 S5330P			Wide Tabs Folding Tool As per Dwg RBEM621A1001101 S5330 Rev. B	Firmed	-	10/15/18	1 pcs	0 pcs	1 pcs	\$4,432.00/pcs	\$4,432.00
2	182952	RBEM324U3010101P			Standard Landing Gear Wheel Replacement Device receive pcs	Firmed	-	10/15/18	1 pcs	0 pcs	1 pcs	\$1,042.00/pcs	\$1,042.00
3	182937	RBEM621A1001101 S5330P			Wide Tabs Folding Tool As per Dwg RBEM621A1001101 S5330 Rev. B	Firmed	-	11/1/18	1 pcs	0 pcs	1 pcs	\$4,432.00/pcs	\$4,432.00
Grand Total:													\$9,906.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Patrick Lusier

Shipment No: 24139
Shipment Date: 15-Oct-2018
Ship Via: Pick up at METEC
Order Number: 3004
Order Date: 09/06/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO040949 ✓
Terms: 2% 10 - Net 30 Days

----- Quantity -----								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
2	1	1 ✓	0	0	EA	DART-RBEM324U3010101P ✓ Standard Landing Gear Wheel Replacement Device, dwg # RBEM324U3010101 Rev.1		3004-02

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
 Patrick Lusier



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
1	RBEM324U3010101P	Standard Landing Gear Wheel Replacement Device	B	40949

JAS
38
3-88

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Joey Agostinucci

Vankleek Hill, October 15, 2018